Industrial Internet Insights Report FOR 2015





According to new research from GE and Accenture, executives across the Industrial and Healthcare sectors see the enormous opportunities of the Industrial Internet and in many cases are deploying the first generation of solutions. The vast majority believe that Big Data analytics has the power to dramatically alter the competitive landscape of industries within just the next year and are investing accordingly. Yet challenges around security, data silos and systems integration issues between organizations threaten to delay Industrial Internet solutions that could offer distinctive operational, strategic and competitive advantages. Spurred on by boardlevel direction, surveyed executives feel a sense of urgency in moving more briskly toward the Industrial Internet future.

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Introduction

How big is the economic power of the Industrial Internet? Consider one analysis that places a conservative estimate of worldwide spending at \$500 billion by 2020, and which then points to more optimistic forecasts ranging as high as \$15 trillion of global GDP by 2030.¹

The Industrial Internet—the combination of Big Data analytics with the Internet of Things (see sidebar) is producing huge opportunities for companies in all industries, but especially in areas such as Aviation, Oil and Gas, Transportation, Power Generation and Distribution, Manufacturing, Healthcare and Mining. Why? Because, as one recent analysis has it, "Not all Big Data is created equal." According to the authors, "data created by industrial equipment such as wind turbines, jet engines and MRI machines ... holds more potential business value on a size-adjusted basis than other types of Big Data associated with the social Web, consumer Internet and other sources."²

^{1.} David Floyer, "Defining and Sizing the Industrial Internet," Wikibon, June 27, 2013; Peter C. Evans and Marco Annunziata, "General Electric: Industrial Internet, Pushing the Boundaries of Minds and Machines," November 2012.

^{2.} http://wikibon.org/wiki/v/The_Industrial_Internet_and_Big_Data_Analytics:_Opportunities_and_Challenges.

Tapping the potential value

Executives of industrial companies are well aware of the potential power and source of value of the Industrial Internet, according to new research from GE and Accenture. (See "About the research.") For example, according to our survey, 73 percent of companies are already investing more than 20 percent of their overall technology budget on Big Data analytics—and more than two in 10 are investing more than 30 percent. Moreover, three-fourths of executives expect that spending level to increase just in the next year. (See Figure 1.)

Across the industries surveyed, 80 to 90 percent of companies indicated that Big Data analytics is either the top priority for the company or in the top three. This finding is especially strong in the Aviation industry, where 61 percent of those surveyed noted that analytics is their top-ranked priority; this number drops to about 30 percent or less for industries such as Power Distribution (28 percent), Power Generation (31 percent), Oil and Gas (31 percent) and Mining (24 percent). (See Figure 2.)

This prioritization of spending becomes clearer when we look at who is supporting Big Data initiatives. Simply put, it's no longer the usual suspects such as the CIO or COO. Indeed, 53 percent of all survey respondents indicated that their Board of Directors is the primary influencer of their Big Data adoption strategy more than those citing the CEO (47 percent), the CIO (37 percent) or a business line P&L executive (15 percent). (See Figure 3.)

This board-level influence particularly stood out in several industries such as Mining, where the Board is the top influencer for 73 percent of those surveyed. Strong board-level support can also be seen in industries such as Manufacturing (67 percent noted the Board as the primary influencer), Aviation (61 percent) and Rail (60 percent).

Across the industries surveyed, 80 to 90 percent of companies indicated that Big Data analytics is either the top priority for the company or in the top three.

Figure 1: Investments in Big Data analytics are strong



Figure 2: Big Data analytics is one of the top corporate priorities

How important is Big Data analytics relative to other priorities in your company?



Figure 3: Support for Big Data analytics initiatives is coming from the top of the organization

Please rate the level of influence of each of the following in setting the strategy for Big Data analytics adoption in your company.



The formula for the Industrial Internet

The Industrial Internet can be described as a source of both operational efficiency and innovation that is the outcome of a compelling recipe of technology developments:

- Take the exponential growth in data volumes—that is, "Big Data"— available to companies in almost every industrial sector, primarily the ability to add sensors and data collection mechanisms to industrial equipment.
- Add to that the Internet of Things, which provides even more data—in this case about equipment, products, factories, supply chains, hospital equipment and much more. (Cisco predicts that by 2020 there will be 50 billion "things" connected to the Internet, up from 25 billion in 2015.³) With new technologies such as data lakes, the ability to capture and process such data is now a reality.
- Then add the growing technology capabilities in the area of analytics—the ability to mine and analyze data for insights into the status of equipment as part of Asset Performance Management (APM), or the delivery of healthcare, and then even to predict breakdowns or other kinds of occurrences.
- Finally, add in the context of industries where equipment itself or patient outcomes are at the heart of the business—where the ability to monitor equipment or monitor patient services can have significant economic impact and in some cases literally save lives.

The resulting sum of those parts gives you the Industrial Internet—the tight integration of the physical and digital worlds. The Industrial Internet enables companies to use sensors, software, machine-to-machine learning and other technologies to gather and analyze data from physical objects or other large data streams—and then use those analyses to manage operations and in some cases to offer new, value-added services.

3. "The Internet of Things," Cisco, http://share.cisco.com/internet-of-things.html.

A sense of urgency

A striking finding from our survey was the sense of urgency felt by respondents in implementing Industrial Internet solutions. This is driven in part by the impact being felt at an industry level as well as the competitor level. For example, 84 percent of those surveyed indicated that the use of Big Data analytics "has the power to shift the competitive landscape for my industry" within just the next year. A full 87 percent believed it will have that power within three years. Eightynine percent say that companies that do not adopt a Big Data analytics strategy in the next year risk losing market share and momentum.

Executives are looking over their shoulders at competitors as well. Seventy-four percent said that their main competitors are leveraging Big Data analytics proficiencies to differentiate their capabilities with clients, investors and the media. New entrants are also coming into their industries, according to 93 percent of respondents, and these newer entrants are leveraging Big Data analytics as a key differentiation strategy. There is risk in not taking action now, according to surveyed executives. Asked to name their top three fears if they are unable to implement a Big Data strategy in the next few years, the number one answer was, "Our competitors will gain market share at our expense." The second top answer was the concern that investors will lose confidence in their company's ability to grow. (See Figure 4.)

Figure 4: Companies are aware of the risks of not implementing a Big Data strategy soon

If we are unable to implement our Big Data strategy in the next one to three years, my top three fears are:



About the research

Recognizing that Big Data analytics is the foundation of the Industrial Internet, GE and Accenture fielded a survey in China, France, Germany, India, South Africa, the UK and the United States that explored the state of Big Data analytics and how it is being viewed across eight industries. Sectors surveyed were Aviation, Wind, Power Generation, Power Distribution, Oil and Gas, Rail, Manufacturing, and Mining. A similar survey was conducted for the US Healthcare industry and results are integrated into this report. Companies represented had revenues in excess of \$150 million, with more than half of them having revenues of \$1 billion or more. More than half of the respondents were CEOs, CFOs, COOs, CIOs and CTOs, and the sample also included vice presidents and directors from information technology, finance, operations and other crossfunctional management areas.

This study adds to the growing portfolio of thinking and reports on this topic—one of those being the recent Accenture report, Driving Unconventional Growth through the Industrial Internet of Things (IIoT), which explored the opportunity the IIoT represents and implications for the workforce. The report also outlines seven steps companies can take to overcome challenges they may encounter as they prepare to use and analyze the vast amount of data they have at their disposal to generate new revenue-producing products and services. The report is available at http://www.accenture.com/us-en/technology/technology-labs/ Pages/insight-industrial-internet-of-things.aspx.

Moving to growth and value creation

Industrial companies are at varying stages of adoption of Big Data analytics and, as with all new technologies, a maturity curve is emerging that delineates the early adopters from those who are at a more foundational level. One of the first stages in that maturity curve is connecting operating assets and performing monitoring and problem diagnosis. Industrial companies are focused on moving from this type of asset monitoring to areas of higher operational benefits. By introducing analytics and more flexible production techniques, manufacturers, for instance, could boost their productivity by as much as 30 percent.⁴

Industrial companies are addressing their needs for better efficiency and profitability in two major categories: asset and operations optimization. In the area of assets, it's clear that Industrial companies are progressing in creating financial value by gathering and analyzing vast volumes of machine sensor data. Additionally, some companies are progressing to leverage insights from machine asset data to create efficiencies in operations and drive market advantages with greater confidence. Predictive maintenance of assets is one such area of focus, saving up to 12 percent over scheduled repairs, reducing overall maintenance costs up to 30 percent, and eliminating breakdowns up to 70 percent.⁵ For example, Thames Water Utilities Limited, the largest provider of water and wastewater services in the UK, is using sensors, analytics and real-time data to help the utility respond more quickly to critical situations such as leaks or adverse weather events.⁶

Another example comes from the Oil and Gas industry, where one of America's premier regulated energy providers, Columbia Pipeline Group, has placed a particular focus on pipeline operations and safety. Using existing asset data integrated with digital visualizations, analytics and shared situational intelligence, pipeline operators can respond to potential events even faster. This helps prioritize maintenance tasks, resource allocation and capital spend more effectively based on risk assessment.

The movement toward more sophisticated use of analytics is also exemplified by fuel consumption solutions in the airline industry. Fuel is typically the largest operating expense for an airline; over the past 10 years, fuel costs have risen an average of 19 percent per year. The ability to reduce flight time by using full flight data, "tip to tail," as well as using performance analytics to combine an aircraft's flight data, weather, navigation, risk data and fuel operation, can result in direct bottom-line savings.

Smart buildings are another prevalent type of Industrial Internet solution. The city of Seattle, for example, is applying analytics to building management data to optimize equipment and related processes for energy reduction and comfort requirements. The software identifies equipment and system inefficiencies, and alerts building managers to areas of wasted energy. Elements in each room of a building such as lighting, temperature and the position of window shades—can then be adjusted, depending on data readings, to maximize efficiency.⁷

Although improving existing operations through Big Data analytics is highly valuable, it is, relatively speaking, lowhanging fruit. Moving up the maturity curve are solutions that go beyond being proactive to being predictive. For example, a petrochemical producer can rely on predictive maintenance to avoid unnecessary shutdowns and keep products flowing. Apache Corporation, an oil and gas exploration and production company, is using this approach to predict onshore and offshore oil pump failures to help minimize lost production. Executives

Determine how your company compares with others in your industry along the Industrial Internet maturity curve by engaging with the Industrial Internet Evaluator* (gesoftware.com/IIEvaluator). See how others in your field are leveraging Big Data analytics for connecting assets, monitoring, analyzing, predicting and optimizing for business success.

* Note: Use of the Industrial Internet Evaluator is subject to the terms at the website referenced here.

4. "Industry 4.0: Huge potential for value creation waiting to be tapped," Deutsche Bank Research, May 23, 2014.

5. G. P. Sullivan, R. Pugh, A. P. Melendez and W. D. Hunt, "Operations & Maintenance Best Practices: A Guide to Achieving Operational Efficiency, Release 3.0," Pacific Northwest National Laboratory, US Department of Energy, August 2010.

6. Press release, "Accenture to Help Thames Water Prove the Benefits of Smart Monitoring Capabilities," March 6, 2014. 7. "Accenture Analytics and Smart Building Solutions are helping Seattle boost energy efficiency downtown," Accenture, http://www.accenture.com/ SiteCollectionDocuments/PDF/Accenture-Analyticsand-Smart-Building-Solutions.pdf. "We'd like to take a more holistic approach to asset maintenance—to look at an asset from the point at which it went into service across the entire lifecycle, leveraging analytics to improve operations."

Matt Fahnestock, Vice President IT Service Delivery, NiSource Inc., Columbia Pipeline Group

"If you generate a small savings on each flight, it translates to big savings at the end of the year. Even a 1 percent savings can translate into millions of dollars."

Jonathan Sanjay, Regional Fuel Efficiency Manager, Air Asia Berhad

"Using Big Data analytics can be powerful. It moves us beyond being reactive and allows industries to predict and prevent. There are challenges with disparate data sources and varying levels of quality. At Johnson Controls, we are building an infrastructure to standardize and manage information. Ultimately, we want to be able to leverage predictive analytics to prevent and solve problems, while continuously improving processes."

Craig Williams, Vice President, Quality, Johnson Controls Power Solutions at Apache claim that if the global Oil and Gas industry improved pump performance by even 1 percent, it would increase oil production by half a million barrels a day and earn the industry an additional \$19 billion a year.⁸

The Healthcare industry provides another example. Technology tools are enabling providers to collect health data in real time and then use advanced predictive analytics techniques to help uncover what will likely happen next. By proactively measuring, monitoring and managing this data, providers can improve care management and address risk factors and symptoms of chronic disease early and provide positive reinforcement in new and more effective ways.

One leading US health system's work in infection, or sepsis, management is an example of the power of predictive analytics to improve clinical delivery. Recognizing that sepsis is a leading driver of in-hospital mortality, the medical center defined early leading indicators of sepsis and used technology tools to monitor patients to drive earlier diagnosis and intervention. The new initiative saved hundreds of lives and has saved millions of dollars for the health system.⁹

In another case, a leading Floridabased hospital and medical center used real-time tracking and analytics to optimize patient flow, cutting emergency department (ED) wait times by 68 percent. Upon admission, an ED patient receives a tag. A dashboard then begins monitoring the patient's journey, combining patient Real-Time-Location System (RTLS), interfaces and bed placement timestamps to evaluate and display real-time patient throughput metrics. The hospital was able to achieve shorter lag time between discharge and patient pickup, with most ambulatory patients on their way in about 30 minutes. These achievements are all the more impressive given that the hospital's census continues to rise: the average patient age is 74 years, and 85 percent of admissions come through the ED.¹⁰

As companies master these higher-level capabilities they can also move into innovative, revenue-generating services. For example, a global energy company is leveraging analytics to analyze tens of thousands of data points in a wind farm every second. With this data, the company can use data science to direct a set of performance dials and levers (speed, torque, pitch, yaw, aerodynamics and turbine controls) to fine-tune a wind turbine's operation and help enhance its energy production. By having this level of control with a single turbine and leveraging this technology across a farm, energy providers can gain up to 5 percent improvement on power output. With an integrated approach to providing fuel-powered energy as well as renewable-produced energy, analytics can contribute directly to new revenue streams with positive bottom-line impact.

Intelligence-based services are likely to be the answer to "What's next?" in the realm of information technology and the Industrial Internet. One of the executives we surveyed as part of our research offered an insight behind the urgency to implement more innovative kinds of Industrial Internet solutions based on Big Data analytics: information technology needs to move from the era of automation-based savings alone to an era of intelligence and value creation.

But are companies up for the challenge?

Are companies ready for more predictive and innovative kinds of value-creating solutions? The answer here is mostly "Not yet," but they are actively positioning themselves for such solutions. Asked to describe their current capabilities in Big Data analytics, almost two-thirds of respondents (65 percent) are focusing on monitoringthe ability to monitor assets to identify operating issues for more proactive maintenance. Fifty-eight percent have capabilities such as connecting equipment to collect operating data and analyzing the data to produce insights. However, only 40 percent can predict based on existing data, and fewer still (36 percent) can optimize operations from that data. (See Figure 5.)

This finding is validated by other responses. When asked about their progress in managing business operations, only one-fourth said they had predictive capabilities and only 17 percent indicated the ability to optimize. In a separate query, when asked about capabilities on the analytics spectrum from connect to monitor to analyze to predict to optimize, answers were primarily on the lower end of that spectrum. Only 13 percent indicated the ability to optimize, and 16 percent said they did not fall on the spectrum at all. (See Figure 6.) However, connecting, monitoring and analyzing are necessary precursors to development of predictive models and optimization capabilities, so the advancement of industrial companies along the maturity curve positions them to take advantage of more sophisticated Big Data analytics.

^{8.} Scott MacDonald and Whitney Rockley, "The Industrial Internet of Things," McRock Capital.

^{9. &}quot;Better Than a Crystal Ball: The Power of Prediction in Clinical Transformation," Accenture, http://www. accenture.com/SiteCollectionDocuments/PDF/Accenture-Cystal-Ball-Power-Clinical-Transformation.pdf.

^{10. &}quot;Losing the Wait," GE Healthcare.

Figure 5: Current Big Data analytics capabilities are stronger in the areas of monitoring and connecting equipment than in predicting issues and optimizing operations

In my company, our current capabilities around Big Data analytics include the ability to (multiple responses):



Figure 6: Companies' Big Data capabilities are strongest in the area of analysis

On average across the company, where do your company's Big Data analytics capabilities fall on the spectrum below?



Moving from today's implementation to tomorrow's strategies

What does the roadmap of surveyed companies look like in the next one to three years? Understandably, initial investments are focused in areas representing the connection and monitoring of assets for improving the ability to react and repair and move toward zero unplanned downtime. However, when asked about future plans, respondents stated their priorities in more ambitious plans for analytics: increasing profitability (60 percent), gaining a competitive advantage (57 percent) and improving environmental safety and emissions (55 percent) represent more pervasive, cross-functional and sophisticated use of analytics.

Breaking this out by business line, individual strategies emerge for particular industries. As shown in Figure 7, survey respondents were asked what their top three priorities were for the next one to three years. The shaded areas indicate the highest-ranked priorities, by industry.

Figure 7: Top business priorities, by industry

	Highest-ranked	priorities
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Priorities: 1-3 years	Aviation	Wind	Power Generation	Power Distribution	Oil & Gas	Rail	Manufacturing	Mining
Increase profitability through improved resource management	61%	71%	56%	59%	56%	67%	58%	55%
Gain a competitive edge	58%	55%	53%	69%	50%	50%	76%	48%
Improve environmental safety and emissions	39%	61%	50%	75%	59%	43%	52%	58%
Gain insights into customer behaviors, preferences and trends	58%	61%	47%	56%	38%	60%	70%	39%
Gain insights into equipment health for improved maintenance	55%	48%	34%	56%	47%	73%	67%	39%
Drive operational improvements and workforce efficiencies	42%	48%	41%	72%	44%	53%	55%	64%
Create new business opportunities with new revenue streams	45%	61%	34%	53%	47%	40%	52%	58%
Meet or exceed regulatory compliance	32%	39%	41%	63%	50%	33%	39%	39%

"In the '60s through the '90s, railroads focused on manpower reduction by automating processes. But we have greatly exhausted that. Now the focus is on better, more informed and intelligent decisions. This is coming from several directions, but top down more so than bottom up."

Fred Ehlers, Vice President - Information Technology, Norfolk Southern Corporation

The impact of unplanned downtime on industrial companies is real and significant. See how unplanned downtime impacts industries from Aviation, to Oil and Gas, to others. Learn more. (gesoftware.com/the-power-of-ge-predictivity)

Big Data analytics in the healthcare industry: A diagnosis

Among the healthcare organizations we surveyed as part of our Industrial Internet research, an overwhelming majority acknowledged the critical role of analytics in driving improved clinical, financial and operational outcomes. These organizations feel that analytics will have the power to dramatically improve patient outcomes, even in the next year. However, challenges around system barriers between departments, budgetary constraints and organizational obstacles are impeding implementation of their analytics initiatives.

"In the past, decision-making was more straightforward—doctors simply made a decision based on knowledge of the domain, personal experience, and evaluation of the patient's physical signs and symptoms plus relevant diagnostic laboratory data. Now there is much more data available to the clinician that requires additional expertise and having the right people with the right skills to interpret the data—biostatistics, epidemiology, health informaticists, other health professional clinicians, and so forth. Caring for patients is now a team activity, and learning to work in teams is an important skill for physicians to acquire."

Christopher C. Colenda, MD, MPH President and Chief Executive Officer, West Virginia United Health System

Positive outcomes

More than half of the healthcare executives surveyed believe that analytics can drive a variety of positive outcomes for their organizations, including improved diagnostic speed and confidence (named by 54 percent of respondents); reduction in patient wait times and length of stay (56 percent); and better clinical outcomes and patient satisfaction scores (59 percent). Fifty-seven percent of respondents overall—and 66 percent of operations-focused respondents — named improved healthcare system profitability as an important business impact of analytics.

In the next one to three years, these healthcare organizations see Big Data analytics driving several kinds of positive results in particular. The top outcome named (by 44 percent of respondents) was the ability of analytics to integrate a view of clinical, financial and operational data — data that is currently spread across multiple disparate systems. The second outcome cited was the ability to provide unified patient records (38 percent). Perhaps not surprisingly, 34 percent of operationsfocused respondents (compared with 25 percent of clinical-focused respondents) looked to the outcome of predictive analytics that provides actionable insights into opportunities for operational improvements.

Asked to name their best current capabilities around analytics, top answers focused on improving patient flow (56 percent); tracking and monitoring the utilization of healthcare equipment (49 percent); tracking clinical, financial and operational measures (46 percent); and managing workforce productivity and engagement (46 percent). (See Figure 8.)

Figure 8: Healthcare companies' strongest capabilities in Big Data analytics In my organization, our current capabilities around analytics include the ability to:

(Multiple responses)



Shaking up the healthcare space

Big Data analytics is both a promise and a threat to healthcare organizations. Three-fourths of those surveyed believe that the use of analytics has the power to drive a productivity transformation in Healthcare in the next year, and 87 percent believe it will do so over the next three years.

Eighty-four percent of respondents agree that healthcare providers who adopt an analytics strategy in the next one to three years will outpace their peers in the marketplace. And 74 percent have seen competitors leveraging analytics as a key strategy over the past two to three years.

The threat of analytics-based competition is on the minds of healthcare executives, especially if they are unable to integrate analytics into clinical and operating processes in the coming years. Seventy-four percent of respondents named "losing qualified talent to competitors" as one of their three greatest fears; another 70 percent were concerned that their financial performance would cease to be competitive in the marketplace; two-thirds feared that other healthcare providers would make greater headway in providing the highestquality care. (See Figure 9.)

Figure 9: Top concerns of companies if they are unable to effectively integrate analytics capabilities

If we are unable to integrate analytics into our clinical and operating process in the next one to three years, my top three fears are:



Expectations are high and driven by the Board

Overwhelming percentages of healthcare respondents are already seeing positive outcomes from their analytics investments. Ninety percent or more of healthcare organizations lay claim to having successfully implemented analytics related to improving patient outcomes and to driving improvements in operational efficiency.

Relative to their competitors, about one-third of healthcare organizations (31 percent) claim that they are significantly ahead of the game in the area of analytics, with another 39 percent saying they are at least somewhat ahead of the competition. Only 2 percent of those surveyed claim to be lagging behind competitors in this area.

A look at investment levels reveals that healthcare companies are not investing to the same level as industrial companies, but percentage of budget is still significant. About half of all healthcare organizations surveyed (clinical, 53 percent; operations, 50 percent) are investing from 11 to 20 percent of their overall technology budget on Big Data analytics. About one-third are investing more than 20 percent; by contrast, 73 percent of industrial companies are investing at that level. (See Figure 10.) Asked to name their top three challenges in implementing analytics solutions, the number one response was "budget constraints are slowing our analytics initiatives."

Even if investment is not at the same levels as industrial companies, executive commitment is strong: Big Data analytics strategies are being driven from the very top of these organizations. Eighty-two percent of respondents said their Board of Directors is either a primary or strong influencer of the analytics adoption strategy at their company. Almost as many (77 percent) named the CEO as a driving force. By contrast, just 43 percent named the CIO as the strong or primary influencer and 52 percent named the COO.

An urgency to deliver improved patient outcomes

Healthcare organizations, unlike their industrial counterparts, have a greater focus on how analytics can drive better patient care rather than as a means to achieve competitive advantage. For example, the perceived threat level posed by analytics-based competition appears to be lower than among the industrial companies surveyed. There, recall, 74 percent said that their main competitors are leveraging Big Data analytics proficiencies to differentiate their capabilities. Only 30 percent of healthcare executives had that fear.

Instead, the power of analytics to improve patient outcomes was a greater concern for respondents. Over half (54 percent) stated that their competitors were already gaining analytic insights in operations and 52 percent thought their competitors viewed analytics as a strategy to drive patient outcomes. (See Figure 11.) Figure 10: Percentage of technology spend on analytics initiatives

What portion of your overall technology expenditure is made in analytics initiatives?



Figure 11: Perceptions of competitors' analytics capabilities

My understanding of other healthcare providers with analytics capabilities is that they: (Multiple responses)



The top three capabilities targeted for development in the next three years indicate that healthcare organizations are planning on building out the infrastructure required for leveraging analytics. Forty-four percent said they are planning to build an integrated data source for patient information; 43 percent noted plans to create an analytics platform for managing large volumes of data; and 41 percent claimed to be developing analytics capabilities that drive improvements in clinical performance. (See Figure 12.)

Talent issues

What kinds of talent and competencies will be needed in the analytics area in the coming years to help healthcare organizations succeed? Two-thirds of respondents named patient-care analytics as the most important competency; 51 percent cited software development/ engineering. Far fewer (38 percent) cited the need for data scientists.

The surveyed executives seemed relatively unconcerned about talent

shortfalls. Asked to rank their top three challenges, only 23 percent named "Talent acquisition is impacting our ability to understand and realize the potential from our collected data."

Perhaps related to this last point is the fact that healthcare executives are more open than their industrial peers to using external analytics providers. Sixty-one percent intend to pursue relationships with providers who are experts in their industry and who can quickly translate their needs into analytics solutions.

Figure 12: Top analytics capabilities targeted for development

Which of the following are you planning to build or grow over the next three years? (Multiple responses)



Driving better patient outcomes

Healthcare organizations clearly understand the potential of analytics to drive better patient outcomes and operational efficiencies. With board-level support, will they be able to translate that commitment to budgetary support to build the right infrastructure, overcome system barriers and attract the talent needed to realize their vision? With outcomes such as better clinical results, improved profitability and improved diagnostic confidence (see Figure 13), it is unlikely that any provider will wish to lag in realizing the wide range of benefits that analytics can deliver. "Being successful at Big Data requires putting the foundational elements in place—allocation of strategy, capital and mindshare."

David Hefner, CEO (retired), Georgia Regents Medical Center

Figure 13: Likely outcomes delivered by analytics capabilities

Outcomes most likely to be impacted by analytics in our organization include: (Multiple responses)



Becoming an Industrial Internet value creator

What can companies do today to start advancing their Industrial Internet capabilities on the maturity curve to more valuecreating activities? Based on our research and experience, here are several actions to consider.

Invest in end-toend security

The value of the Industrial Internet is being brought to bear due to the confluence of a multitude of technology enablers such as cloud, mobility, Big Data and analytics. These technologies, while innovative and even gamechanging, nevertheless can expose a company to security risks. Indeed, the survey found that one of the top three challenges to deliver on the promise of the Industrial Internet is security (35 percent). Security is of special concern in the Power Generation sector. (See Figure 14.)

Although these results are not surprising, what is concerning is that less than half (44 percent) feel they have end-to-end security in place against cyber-attacks and data leaks. This has enterprise-wide implications. The tools and technologies leveraged to protect companywide assets would be appropriate in the operational technology (OT) environment as well. IT and OT leaders responsible for security policies related to the Industrial Internet should consider the following best practices:

- Assess the risks and consequences. Use experts to evaluate and fully understand vulnerabilities and regulations to prioritize the security budget and plan.
- Develop objectives and goals. Set the plan to address the most important systems with the biggest, most impactful and immediate risks.

- Enforce security throughout the supply chain. Incorporate robustness testing, and require security certifications in the procurement process to ensure vendor alignment.
- Utilize mitigation devices designed specifically for Industrial Control Systems (ICS). Use the same effort given to the IT side to ensure ICS-specific protections against industrial vulnerabilities and exploits on the OT side.
- Establish strong corporate buyin and governance. Gather internal champions, technical experts, decision-makers and C-level executives to ensure funding and execution of industrial security best practices.

Figure 14: Percentage of companies, by industry, that named security as a top three challenge

Security concerns are impacting our ability to implement a wide-scale Big Data initiative



Break down the barriers to data integration

Asked to name the top three challenges faced in implementing Big Data analytics initiatives, the answer most frequently appearing (36 percent) was "System barriers between departments prevent collection and correlation of data for maximum impact." In addition, for 29 percent of executives, a top-three challenge was in the consolidation of disparate data and being able to use the resulting data store. (See Figure 15.)

All in all, only about one-third of companies (36 percent) have adopted Big Data analytics across the enterprise. More prevalent are initiatives in a single operations area (16 percent) or in multiple but disparate areas (47 percent).

The lack of an enterprise-wide analytics vision and operating model often results in pockets of unconnected analytics capabilities, redundant initiatives and, perhaps most important, limited returns on analytics investments. New technologies such as data lakes, combined with Industrial Internet capabilities, enable operators to funnel sensor data from various networked machines onto a single platform. From there, massively parallel processing capabilities analyze the data as a unified whole rather than as a billion separate bits of information, each with its own individual file path.¹¹

Data management itself will be a core skill set. Industrial companies report that a vast amount of the time is consumed by accessing, cleansing, manipulating and consolidating machine data before data scientists can examine the resulting datasets to create predictive models. Breaking down organizational, data and system silos will be both a requirement and an outcome of companies implementing their Big Data strategies—at least the ones that hope to generate the greatest benefits from their efforts.

Given these findings about data silos, it is not surprising that our survey data shows a move toward centralization of the analytics function in one way or another. For 50 percent of executives surveyed, their companies are moving toward either an overall

Figure 15: Top challenges in implementing Big Data initiatives, overall

Please rank the top three challenges your organization faces in implementing Big Data initiatives:



11. Ideas Lab, "Trawling for Big Insight in the 'Industrial Data Lake," GE Ideas Lab Staff, August 15, 2014. "We aren't planning to just aggregate Big Data. We are gearing up to re-engineer the business around this capability."

Matt Fahnestock, Vice President, IT Service Delivery, NiSource Inc., Columbia Pipeline Group

"The biggest challenge was the data itself to get it to the right system and to the right person. It seems so easy for data to be transferred, but it's not—it's much more difficult than people realize."

Jonathan Sanjay, Regional Fuel Efficiency Manager, Air Asia

"We had more data than we could actually use; it was good to have this information, but you need resources to analyze the data, derive best practices and generate new flight plans. There were not enough resources to interpret the data."

Jonathan Sanjay, Regional Fuel Efficiency Manager, Air Asia

"Once standards and practices are established, it becomes easier and more manageable to carry out higher and higher levels of IT/OT integration that go beyond time and costs savings to value creation via data visibility and agile availability of data."

IT and Operational Technology Alignment Innovation Key Initiative Overview, Kristian Steenstrup, Vice President and Gartner Fellow, Gartner Research, 26 March 2014 centralized group to manage Big Data analytics initiatives or a coordinating group within the IT function. Half of these companies (49 percent) also intend to appoint a Chief Analytics Officer responsible for business and implementation strategies concerning analytics. (See Figure 16.)

Bringing the OT and IT divisions together to deliver on the value of the Industrial Internet will be key to driving maximum benefits. Only 26 percent are considering merging the IT and OT organizations to deliver analytic solutions. IT/OT convergence is an important objective because:

- Two of the top three challenges as discovered in the survey—system barriers between departments (36 percent) and disparate data (29 percent)—would be greatly mitigated by being addressed by jointly held OT/IT responsibility. The OT executives would have clear visibility of operational processes, data stores and usage, while the IT executives would have the line of sight to new technologies that would help mitigate the data integration issues.
- As other organizations leverage asset data outside of the Operations arena, such as in Finance for capital management purposes, the need for consolidation and business-focused analytics to derive valuable insights will drive the OT/IT convergence.

Focus on talent acquisition and development

Executives surveyed are aware of their own talent shortfalls in the area of Big Data analytics and the critical nature of sourcing and developing the talent needed to succeed in these areas. About half of those surveyed note that they have talent gaps in several critical areas including analyzing data, interpreting results, and gathering and consolidating disparate data. (See Figure 17.)

Hiring talent with the expertise needed is the most obvious remedy to the talent gap issue, named by 63 percent of survey respondents. Yet the fact is that there won't be enough experienced talent to go around in this burgeoning area of Big Data analytics. Indeed, shortages in the number of data scientists are projected, as well as the number of managers capable of using Big Data analyses to make good decisions. Another option favored by 55 percent of executives is to partner with organizations such as universities to groom the talent needed. This is an option being used at one of the aviation companies surveyed.

The use of skilled external talent experts in an industry who can quickly translate business needs into analytics solutions—is also an option favored by more than half of respondents (54 percent). (See Figure 18.)

When it comes to retaining talent for augmenting internal skills, industry knowledge is key to success (30 percent), exceeding analytics talent alone (24 percent). However, it is those who hold both industry knowledge and analytics skills who would be preferred by most industrial companies (43 percent). (See Figure 19.) Figure 16: Anticipated organizational changes to implement Big Data analytics

Which of the following organizational changes have occurred or do you expect will occur to support your company's use of analytics? (Multiple responses)



Figure 17: Talent gaps in the area of Big Data analytics

In which of the following areas do you have gaps in your talent? (Multiple responses)



Which of the following will your company pursue to ensure you have the talent needed to fulfill your Big Data analytics strategy?



Figure 19: Desired qualities in outside consultants in Big Data analytics

When choosing an outside consultant for a Big Data analytics initiative, I would choose someone with:



"Talent acquisition is difficult in the maintenance-engineering world. Experience is a good thing, but Qantas has a relationship with universities where we recruit double degree majors: aero engineering and computer programming. Personally, I feel that this is the best combination of skills."

Bertrand Masson, Manager Aircraft Performance and Fleet, Qantas Airways Ltd. "When it comes to incident response, our regulators are requesting that we review and plan with so much more information than before. It's now in one data mart; all of the information is available and will play a large role in saving us time and money in the whole regulatory process."

Matt Fahnestock, Vice President, IT Service Delivery, NiSource Inc., Columbia Pipeline Group

Consider new business models needed to be successful with the Industrial Internet

To begin moving up the maturity curve of Industrial Internet solutions, it is important to think boldly about the new business models needed. As noted earlier, digital services based on Big Data analytics capabilities represent an important evolution of the Industrial Internet. Some companies are already converting products into product-service hybrids-intelligent physical goods capable of producing data for use in digital services. These services enable companies to create hybrid business models, combining the benefits of operational efficiency with recurring income streams from digital services. These digital services will also enable firms in resourceextracting and process industries to make better decisions, enjoy better visibility along the value chain and improve productivity in other ways.

Begin by asking: "What productservice hybrids beyond remote monitoring and predictive asset maintenance resonate with our customers and our customers' customers? What product, service and value can we deliver to clients? How prepared are we to accelerate our move toward a services-and-solutions business model? How do we develop and add the talent we need to be successful?"

Focus on rapidly progressing to predictive analytics and optimization capabilities to derive the greatest value from operational insights. Asset Performance Management (APM), at its baseline level, delivers value to industrial companies by monitoring availability and performance of assets across the entire enterprise. However, predicting equipment outages for proactive action, before a catastrophic event can occur, results in significantly greater value with increased overall productivity. Taking it to the next level-optimization-will allow for greater insights that can be used for business trade-offs. For example, with complete visibility into output from a fleet of power generation plants, an energy trader can execute optimal transactions in the market, leading to greater profitability.

It is also important to think about tomorrow's partner ecosystem. Companies will work with partners and suppliers to create and deliver services as well as reach potential new customers. Think of the partnering taking place among farm equipment, fertilizer and seed companies, and weather services, and the suppliers needed to provide IT, telecom, sensors, analytics and other products and services. Ask: "Which companies are also trying to reach my customers and my customers' customers? What other products and services will talk to mine, and who will make, operate and service them? What capabilities and information does my company have that they need? How can we use this ecosystem to extend the reach and scope of our products and services through the Industrial Internet?"

Actively manage regulatory risk

A full 55 percent of industrial companies surveyed indicated that improving environmental safety or emissions was part of their data strategy over the next one to three years. Additionally, 42 percent of industrial companies reported that meeting or exceeding regulatory compliance was part of their company's strategy in that same time period.

Industrial companies experience myriad regulatory requirements around safer operations, better emissions controls and more effective use of resources such as water. Companies can leverage the capabilities of Big Data to help actively manage their operating environment and risk profile. Ways that Big Data analytics can assist include:

- Predictive maintenance that identifies equipment issues for early and proactive action, creating better operating equipment that lowers overall emissions.
- Wide-reaching monitoring and diagnostics systems that can identify an equipment failure early, before it becomes a catastrophic event.
- Monitoring and managing the processing of water within an operating plant, reducing overall water use and, in some cases, enabling the use of recycled water.
- Leveraging the historical records that machine data provides to be used when an audit question arises.

Leverage mobile technology to deliver analytic insights

The research revealed that less than 50 percent of survey respondents currently have integrated user experience capabilities. Yet, industrial workers do their jobs in physically challenging circumstances that give them limited ability to interact with software and devices while they work. Traditional user interfaces and interaction paradigms that were created to be suitable for desk-based enterprise environments are not always appropriate for people working in places like locomotive yards, power plants and offshore drilling platforms. This means there is a substantial unmet need to deliver information to Industrial Internet users in a manner that is aligned with how they work day to day. New user experience approaches should be developed to support the following:

• Hands-free (and sometimes eyes-free) interactions. Industrial workers typically work with their hands, which means that interacting with screens and buttons requires them to put down tools and disengage from the task at hand.

- Meaningful integration of data and tools. Current industrial software is siloed and requires users to interact with numerous systems and screens to accomplish even basic tasks. This creates sizeable time inefficiencies and requires workers to dedicate mental resources to memorizing how to operate complex software rather than performing core job responsibilities.
- Data-driven, collaborative workflows. Analytics and collaboration tools hold huge promise to improve the effectiveness of industrial workers, but will require changing how people work from reactive, standardized workflows to anticipatory and adaptive ones.

"Mobility comes into play for our industry. A guy in the field can now, in real time, provide information about assets and status. Before, he used to have to get in his car, drive home, wait till the next day... and then enter the data."

Matt Fahnestock, Vice President, IT Service Delivery, NiSource Inc., Columbia Pipeline Group

"For Big Data initiatives, we do it ourselves and rely on vendors. We look for systems integrators and partners who both understand operations and bring analytics resources to bear."

Fred Ehlers, Vice President - Information Technology, Norfolk Southern Corporation

Conclusion

Industrial companies are rapidly implementing programs to realize financial gains from the Industrial Internet, motivated by the potential for high-order benefits and the threat of competitor advancement. While current implementations consist of asset monitoring, diagnostics and fundamental analysis, the lure of game-changing market shifts and the need for strong regulatory compliance are driving investments in predictive analytics and optimization for decision-making. Overcoming barriers such as data silos and lack of robust security will not be easy. However, it's clear the race is on with urgency across the executive team and with board-level focus.

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GE and Accenture have formed a strategic global alliance to develop technology and analytics applications that help companies across a range of industries take advantage of the massive amounts of industrial strength big data that is generated through their business operations. The alliance expands on Accenture and GE's relationship announced in 2012 with the establishment of Taleris—a joint venture company between GE Aviation and Accenture dedicated to providing airlines and cargo carriers around the world with Intelligent Operations services to predict, prevent and recover from operational disruptions.

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